

INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference	FOR FURTHER see Notification of	of Transmittal of International Search Report						
(Form PCT/ISA/220) as well as, where applicable, item 5 below.								
SJ-11817WO International application No.	International filing date (day/month/year)	(Earliest) Priority Date (day/month/year)						
PCT/CA 03/01719	12/11/2003	15/11/2002						
Applicant								
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LUPKE, Manfred, A. A.								
This international Search Report has bee according to Article 18. A copy is being tr	en prepared by this International Searching Aut cansmitted to the International Bureau.	hority and is transmitted to the applicant						
This International Sourch Bonart consists	of a tatal of A shoots							
This International Search Report consists It is also accompanied by	or a total or <u>4</u> sneets. If a copy of each prior art document cited in this	report.						
1. Basis of the report								
	international search was carried out on the barriess otherwise indicated under this item.	sis of the international application in the						
Authority (Rule 23.1(b)).	vas carried out on the basis of a translation of t	he International application furnished to this						
		nternational application, the international search						
was carried out on the basis of the	e sequence listing : onal application in written form.	·						
	ernational application in computer readable for	n.						
	o this Authority in written form.	···						
	this Authority in computer readble form.							
the statement that the su	bsequently furnished written sequence listing d	ioes not go beyond the disclosure in the						
	as filed has been furnished.							
the statement that the infi furnished	ormation recorded in computer readable form is	s identical to the written sequence listing has been						
2. Certain claims were fou	ind unsearchable (See Box I).							
3. Unity of invention is lac	Unity of invention is lacking (see Box II).							
4. With regard to the title,	·							
X the text is approved as su	bmitted by the applicant.							
the text has been establis	the text has been established by this Authority to read as follows:							
5. With regard to the abstract,								
the text is approved as submitted by the applicant.								
x the text has been establis	shed, according to Rule 38.2(b), by this Authori							
within one month from the date of mailing of this international search report, submit comments to this Authority.								
6. The figure of the drawings to be publication		4						
as suggested by the appli		None of the figures.						
because the applicant fall								
because this tigure better	characterizes the invention.							

Form PCT/ISA/210 (first sheet) (July 1998)

onal application No.

Box III TEXT OF THE ABSTRACT (Continuation of item 5 of the first sheet)

A pipe molding apparatus includes a plurality of mold blocks(9) which move
along a molding path to form double wall plastic pipe having an outer pipe wall
with corrugations which set outside diameter of the pipe and an inner wall
around a bore through the pipe. The mold blocks(9) have profiled faces which
determine shape of the pipe. The profiled faces are reconfigureable in profile
between first and second face profiles to vary both depth of the corrugations
and diameter of the bore through the pipe without varying external diameter
and while maintaining essentially constant wall thickness of the pipe.



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A. CLASS IPC 7	B29C47/12 B29C33/36 B29C33	/30			
	o International Patent Classification (IPC) or to both national classi	fication and tPC			
· · · · · · · · · · · · · · · · · · ·	SEARCHED	-41			
IPC 7	ocumentation searched (classification system followed by classification because B29C	ation symbols)			
Documenta	tion searched other than minimum documentation to the extent tha	t such documents are includ	led in the fields searched		
Electronic d	lata base consulted during the international search (name of data)	base and, where practical, s	search terms used)		
EPO-In	ternal, WPI Data, PAJ				
C. DOCUM	ENTS CONSIDERED TO BE RELEVANT				
Category •	Citation of document, with indication, where appropriate, of the	relevant passages	Relevant to claim No.		
P,X	WO 03 031155 A (UNICOR ROHRSYSTE ;KAUFMANN KLAUS (DE); NEUBAUER ((DE) 17 April 2003 (2003-04-17) the whole document	1-12			
×	DE 200 09 030 U (LUPKE MANFRED A ;LUPKE STEFAN A (CA)) 24 August 2000 (2000-08-24) abstract page 3, line 17 - line 27	1-12			
A	page 4, line 24 -page 5, line 17 claims 1-5,7,11; figures 1,2,5- US 3 784 346 A (MAROSCHAK E) 8 January 1974 (1974-01-08) the whole document	1-12			
Furti	her documents are listed in the continuation of box C.	χ Patent family m	embers are listed in annex.		
A document defining the general state of the art which is not considered to be of particular relevance "E* earlier document but published on or after the international filing date "L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O* document referring to an oral disclosure, use, exhibition or other means "P* document published prior to the international filing date but tater than the priority date claimed "T* tater document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the claimed invention cannot be considered novel or cannot be considered novel or cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "S* document member of the same patent family					
Date of the actual completion of the international search Date of mailing of the international search report 17. Marsola 2004					
	7 March 2004 nailing address of the ISA	Authorized officer	25/03/2004 Authorized officer		
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patent family members .

		/CA 03/01/19				
Patent document cited in search report		Publication date		Patent family member(s)	Publication date	
WO 03031155	A	17-04-2003	DE WO	10148294 C1 03031155 A1	16-01-2003 17-04-2003	
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US 3784346	A	08-01-1974	US	3864446 A	04-02-1975	

Application No